

Date: Wednesday, 03/10/2007 12:50:15 PM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: BUSHING		
Job Number	: 35001			Part Number	: D36201		
Estimate Number	: 12984			Drawing Number	: D3620 REV A		
P.O. Number	: N/A			Project Number	: N/A		
This Issue	: 03/10/2007	S.O. No.	: N/A	Drawing Revision	: A		
Prsh Rev.	: NC			Material	: N/A		
First Issue	: N/A			Due Date	: 10/10/2007		
Previous Run	: 34743			Qty:	30	Um:	Each
Written By				Comment	: Est A 07.08.09 new issue EC verified by:JLM		
Checked & Approved By							

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M303R0625	303 Round Bar 0.625"
Comment: Qty.: 0.1943 f(s)/Unit Total : 1.9425 f(s) Material: Ø0.625 AISI 303 SS Rod (M303R0625) Batch <u>M15267</u> 5.9 <u>00 07/10/07</u>		
2.0	HARDINGE	HARDINGE CNC/LATHE SMALL
Comment: HARDINGE CNC LATHE SMALL Machine as per folio FA703 Deburr and tumble <u>00 07/10/07</u>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>00 07/10/07</u> (33)		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK <u>J.F.</u> <u>07/10/08</u> (33)		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>Box 10/10/09</u> (33)		

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Seq. #:	Machine Or Operation:	Description :
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6.0

QC21

FINAL INSPECTION/W/O RELEASE



33

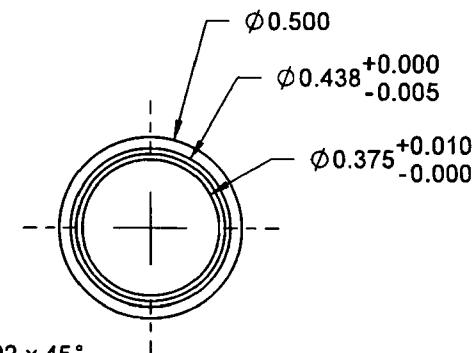
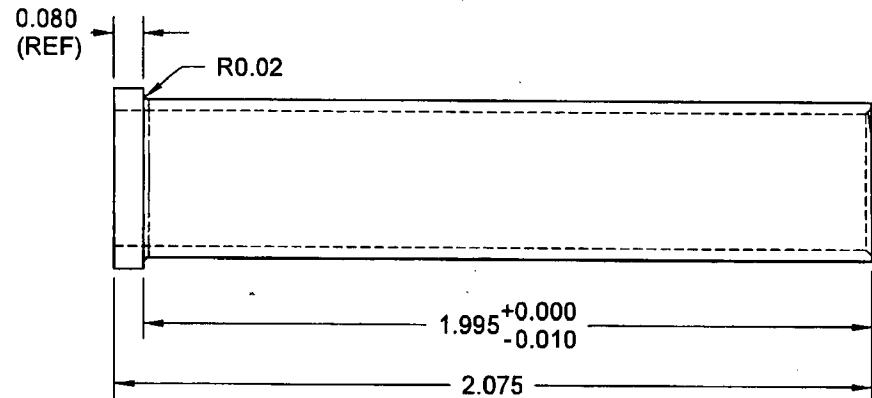
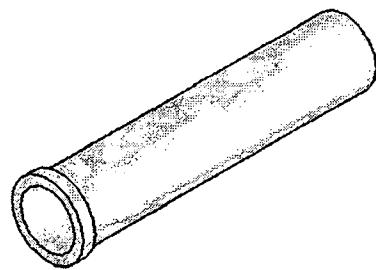
Comment: FINAL INSPECTION/W/O RELEASE

DD 07/10/09

Job Completion



CD 07/10/09



### D3620-1 BUSHING

W/ 35001

RELEASED  
07.08.07

#### NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND TUBING (REF DART SPEC M304TR) OR AISI 303 STAINLESS STEEL ROUND BAR (REF DART SPEC M303R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3620-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.03 lbs

A	NEW ISSUE		CB	07.07.19
REV.	DESCRIPTION		BY	DATE
DESIGN	CB	DART AEROSPACE LTD		
DRAWN	CB	HAWKESBURY, ONTARIO, CANADA		
CHECKED	EE	DRAWING NO.	REV. A	
MFG. APPR.	EE	D3620	SHEET 1 OF 1	
APPROVED	EE	TITLE	SCALE	
DE APPR.	EE	BUSHING	2:1	
DATE	07.07.19		COPYRIGHT © 2007 BY DART AEROSPACE LTD	
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DART AEROSPACE LTD	Work Order:	
Description:	Part Number:	
Inspection Dwg:	Rev:	Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      Prototype

Measured by:	RQ	Audited by:	JF	Prototype Approval:	
Date:	07/10/07	Date:	07/10/08	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	